

Work Order ID 81229

March-12-12 12:38:00 PM

81229

Page 1

Item ID: D206-642-212

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH

Stop ***NS2***

Start Date: 12/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 26/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/03/12* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

IIN-D206-642

0

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP206-642-212 CHG006

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

8/2/12
B78395

MLJ 12-4-5

12/4/5 P

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 81229

81229

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March-12-12 12:38:00 PM

Item ID: D206-642-212

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH

Stop ***NS2***

Start Date: 12/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 26/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-
212 Location: 82 PPP Rev: F

1K SP 12-04-10.

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/14/12

12-04-11

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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81229

D206-642-212

Required Date: 26/03/2012

Required Qty: 1.00

IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M
10.02.02 per IIN rev M EC verified by: JLM IPP REV:N
11.11.17 PER IIN REVO DD VERF:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-----------------|--------------|---------------|----------------|--------|
| D206-642-241 | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | | | | |
| *D206-642-241* | | | | | | | | | ** | 78 | 390 | | |
| Replacement Skidtube | | | | | | | | | | | | | |
| D206-651-041 | | Manufactured | No | | | 110 | Each | 11.0000 | 1 | | | | |
| *D206-651-041* | | | | | | | | | ** | B81288 | 9 | | |
| 206A/B GHW | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | FG120 | | | 11 | | | | | | |
| | | | | 79558 | | | 11 | | | | | | |
| D2665-2 | | Manufactured | No | | | 110 | Each | 4.0000 | 2 | | | | |
| *D2665-2* | | | | | | | | | ** | 9 | | | |
| Saddle,-RH Fwd Aft Out 206 | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | ST436 | | | 4 | | | | | | |
| | | | | 59919 | | | 4 | | | | | | |
| D2666-2 | | Manufactured | No | | | 110 | Each | 5.0000 | 2 | | | | |
| *D2666-2* | | | | | | | | | ** | 50 | 12/4/5 | | |
| Saddlle, RH Fwd Aft In 206 | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | ST426 | | | 5 | | | | | | |
| | | | | 55030 | | | 1 | | | | | | |
| | | | | 64091 | | | 4 | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81229

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

81229

D206-642-212

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

475.0000

8

8

AN3-41A

Bolt

**

Location

Loc Qty

Loc Code

ST335

275

120644

275

ST354

200

120498

200

Manufactured

No

110

Each

855.0000

16

16

D2652

D2652

Bushing

**

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

811

73834

15

73836

36

76134

1

76135

19

76136

55

77134

400

77136

285

16

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81229

81229

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

3,226.000

8

8

MS21042L3

Nut

**

M121162

Location

Loc Qty

Loc Code

ST300

3226

117441

16

117885

32

118451

5

118927

3

119017

2990

119075

180

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8

AN960JD10

Washer

**

M120644

AN5-7A

Purchased

No

110

Each

2,697.000

4

AN5-7A

Bolt

**

Location

Loc Qty

Loc Code

ST337

2697

119017

2697

AN5-11A

Purchased

No

110

Each

753.0000

4

4

AN5-11A

Bolt

**

Location

Loc Qty

Loc Code

ST337

753

118191

13

119512

740

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

0.0000

8

8

AN960JD516

Washer

**

M118614

12/4/5

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Shop Packet Print

Page 3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81229

81229

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Purchased No
AN4-6A
 Bolt

110 Each 1,745.000 12 12

**

Location

Loc Qty

Loc Code

ST356

1745

119017

1745

AN960JD416 NAS1149D0463J Purchased No
AN960JD416
 Washer

110 Each 14.0000 24 24

**

Location

Loc Qty

Loc Code

ST351

14

116289

14

MS21042L4 Purchased No
MS21042L4
 Nut

110 Each 3,831.000 12 12

**

Location

Loc Qty

Loc Code

ST300

3831

117441

51

117601

157

118451

133

119017

200

119075

3290

AN6-44A Purchased No
AN6-44A
 Bolt

110 Each 107.0000 2 2

**

Location

Loc Qty

Loc Code

ST343

7

119127

7

st510

100

119036

100

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Shop Packet Print

Page 4

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81229

81229

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

110

Each

934.0000

MS21042L6

Nut

**

Location

Loc Qty

Loc Code

ST300

934

117677

25

118384

3

118927

48

119075

658

120308

200

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

AN960JD616

Washer

AN4C5A

Purchased

No

110

Each

269.0000

AN4C5A

BOLT

**

Location

Loc Qty

Loc Code

ST355

269

112243

169

119017

100

AN960C416

NAS1149C0463
R

Purchased

No

110

Each

0.0000

AN960C416

washer

**

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81229

81229

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110 Each

79.0000

1

1

D3413-1

Ring

**

Location

Loc Qty

Loc Code

ST420

21

70773

1

79233

20

ST464

58

76754

34

77940

2

80224

22

D2712

Manufactured No

110 Each

832.0000

10

10

D2712

Set Screw

**

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

500

79585

500

ST021

282

76065

282

D2884

Manufactured No

110 Each

125.0000

2

10

D2884

Saddle Spacer

**

12/4/12

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

115

76751

115

2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81229

81229

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

D2885

Manufactured No

110

Each

116.0000

** 2 2

10/4/12

D2885
Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

106

76752

106

2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

4.3 206A/B HIGH GEAR SKIDTUBES

| ITEM | QTY -211 | QTY -212 | QTY -213 | QTY -214 | QTY -241 | QTY -247 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|---|
| | X | | | | | | D206-642-211 | SKIDTUBE INSTALLATION, LH |
| | | X | | | | | D206-642-212 | SKIDTUBE INSTALLATION, RH |
| | | | X | | | | D206-642-213 | SKIDTUBE INSTALLATION, LH, THRU BOLT |
| | | | | X | | | D206-642-214 | SKIDTUBE INSTALLATION, RH, THRU BOLT |
| 1 | 1 | 1 | 1 | 1 | X | | D206-642-241 | SKIDTUBE |
| | | | | | | X | D206-642-247 | WEARSHOE KIT (REPLACES -243) |
| 1 | 1 | 1 | 1 | 1 | | | D206-651-041 | ** 206 GHW ADAPTER ⁽³⁾ |
| 1 | | | | | 1 | | D2650-3 | SKIDTUBE ASSEMBLY |
| 2A | | | | | 18 | | D2651-1 | * PLUG ⁽¹⁾ |
| 2B | | | | | 18 | | D2651-3 | * O-RING ⁽¹⁾ |
| 3 | | | | | 1 | | D2646 | * AFT CAP ⁽¹⁾ |
| 4 | | | | | 2 | | MS27039-1-08 | * SCREW ⁽¹⁾ |
| 5 | | | | | 2 | | NAS1149D0332J | * WASHER ⁽¹⁾ (OR AN960JD10L) |
| 6 | 1 | | 1 | | | | D2665-1 | SADDLE, FWD OUT, LH |
| 6 | | 1 | | 1 | | | D2665-2 | SADDLE, FWD OUT, RH |
| 7 | 1 | | 1 | | | | D2666-1 | SADDLE, FWD IN, LH |
| 7 | | 1 | | 1 | | | D2666-2 | SADDLE, FWD IN, RH |
| 8 | 1 | | | | | | D2665-1 | SADDLE, AFT OUT, LH |
| 8 | | 1 | | | | | D2665-2 | SADDLE, AFT OUT, RH |
| 8 | | | 1 | | | | D2667-1 | SADDLE, AFT OUT, LH |
| 8 | | | | 1 | | | D2667-2 | SADDLE, AFT OUT RH |
| 9 | 1 | | | | | | D2666-1 | SADDLE, AFT IN, LH |
| 9 | | 1 | | | | | D2666-2 | SADDLE, AFT IN, RH |
| 9 | | | 1 | | | | D2668-1 | SADDLE, AFT IN, LH |
| 9 | | | | 1 | | | D2668-2 | SADDLE, AFT IN, RH |
| 10 | 8 | 8 | 8 | 8 | | | AN3-41A | BOLT |
| 11 | 16 | 16 | 16 | 16 | | | D2652 | BUSHING |
| 12A | 8 | 8 | 8 | 8 | | | MS21042-3 | * NUT (OR MS21042L3) |
| 12B | 8 | 8 | 8 | 8 | | | NAS1149D0363J | WASHER (OR AN960JD10) |
| 13 | 4 | 4 | 4 | 4 | | | AN5-7A | BOLT |
| 14 | 4 | 4 | 4 | 4 | | | AN5-11A | BOLT |
| 14A | | | 2 | 2 | | | AN5-32A | * BOLT ⁽²⁾ |
| 14B | | | 2 | 2 | | | MS21042-5 | * NUT (OR MS21042L5) ⁽²⁾ |
| 15 | 8 | 8 | 8 | 8 | | | NAS1149D0563J | * WASHER (OR AN960JD516) |
| 16 | 12 | 12 | 12 | 12 | | | AN4-6A | BOLT |
| 17 | 24 | 24 | 24 | 24 | | | NAS1149D0463J | WASHER (OR AN960JD416) |
| 18 | 12 | 12 | 12 | 12 | | | MS21042-4 | NUT (OR MS21042L4) |
| 20A | | | | | 4 | 4 | D3537-1 | WEARPAD (REPLACES D2648-3) |
| 21A | | | | | 1 | 1 | D3537-3 | WEARPAD (REPLACES D3429-1) |
| 22A | | | | | 1 | 1 | D3535-13 | WEARSHOE (REPLACES D2656-13) |
| 22B | | | | | 1 | 1 | D3536-13 | GASKET |
| 23A | | | | | 1 | 1 | D3535-21 | WEARSHOE (REPLACES D2656-21) |
| 23B | | | | | 1 | 1 | D3536-21 | GASKET |
| 24A | | | | | 1 | 1 | D3535-33 | WEARSHOE (REPLACES D2656-33) |
| 24B | | | | | 1 | 1 | D3536-33 | GASKET |
| 26A | | | | | 44 | 44 | MS27039C1-08 | SCREW |
| 26B | | | | | 44 | 44 | NAS1149C0332R | WASHER (OR AN960C10L) |
| 26C | | | | | 44 | | ALS7-1032-130 | * INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 28 | 2 | 2 | 2 | 2 | | | AN6-44A | BOLT |
| 29A | 2 | 2 | 2 | 2 | | | MS21042-6 | * NUT (OR MS21042L6) |
| 29B | 4 | 4 | 4 | 4 | | | NAS1149D0663J | WASHER (OR AN960JD616) |
| 34 | 1 | 1 | 1 | 1 | | | AN4C5A | BOLT |
| 35 | 1 | 1 | 1 | 1 | | | NAS1149C0463R | WASHER (OR AN960C416) |
| 36 | 1 | 1 | 1 | 1 | | | D3413-1 | RING (REPLACES D2655) |
| 37 | 10 | 10 | 5 | 5 | | | D2712 | SET SCREW |
| 38 | 2 | 2 | 2 | 2 | | | D2884 | SADDLE SPACER |
| 39 | 2 | 2 | 2 | 2 | | | D2885 | SADDLE SPACER |

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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